MADE IN THE USA

INSTALLATION MANUAL

2023-2024 Ford Super Duty

Part # RS-911

R-Step for the Ford Super Duty!

Description	Quantity
R-step	1
Super Duty R-step Brackets	3
5/16x 3/4 Thread Cutting Screws	4
1/4-20 x .75 Zinc Yellow-Chromate Plated Grade 8 steel screw	8
1/4-20 Snap-in Nut	8
Aluminum Spacer, .319x.75x.313	2
5/16-18 x 1.5 Zinc Grade 8 Screw	2
5/16 x 1.25 Zinc-Plated Steel Washer	2
5/8 x 1.3 Zinc-Plated Steel SAE Washer	2
M14 High-Strength Steel Nylon-Insert Flange Locknut	2
5/16-18 High-Strength Steel Nylon-Insert Flange Locknut	2
PPF (Paint Protection Film)	1

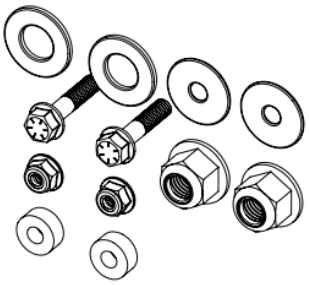
Tools Required
13mm or 1/2” Socket
21 mm or 13/16” Socket
10 mm or 3/8” Socket
Flat Head Screw Driver
Wrench with 3-4”extension

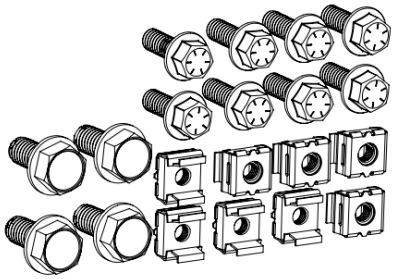
Optional for quicker install

Impact Gun with adapters

Notes and Maintenance
Before you begin Installation, read all instructions thoroughly.
Proper tools will improve the quality of installation and reduce the time required.
If mud or dirt is build up on the R-Step, open step and power wash out . Leave step open and air dry.

Silicone based lubricant is recommend on moving points from time to time.



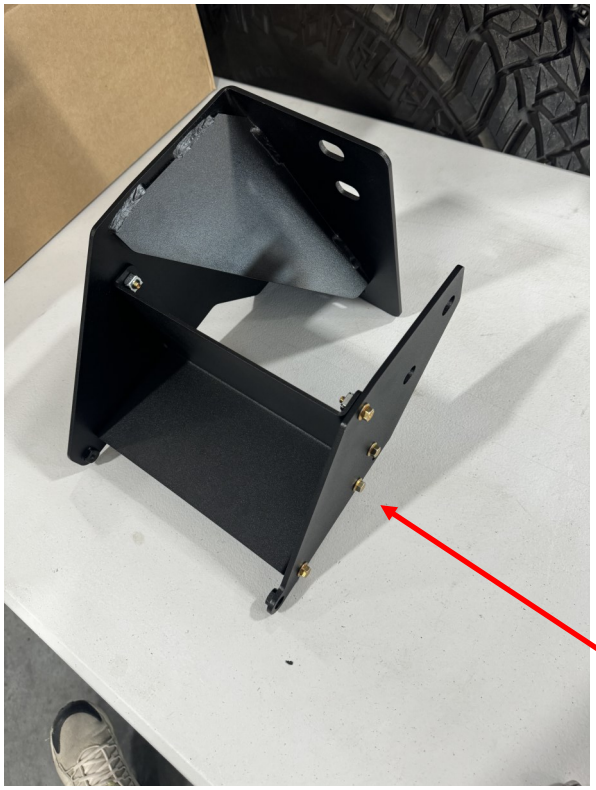


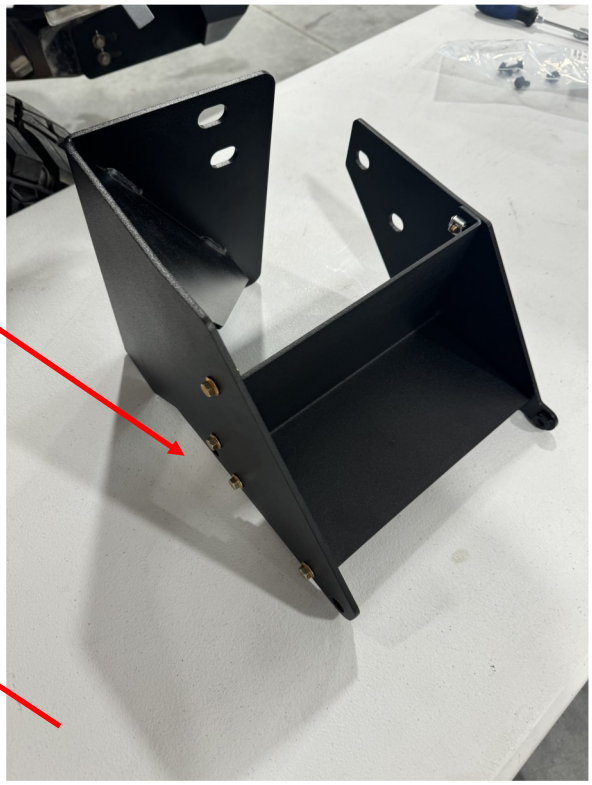
Step 1

Locate the 90 degree bracket shown below and install the 8 square snap-in nuts. Use a flat head screw driver to secure the clips into place.

Step 2

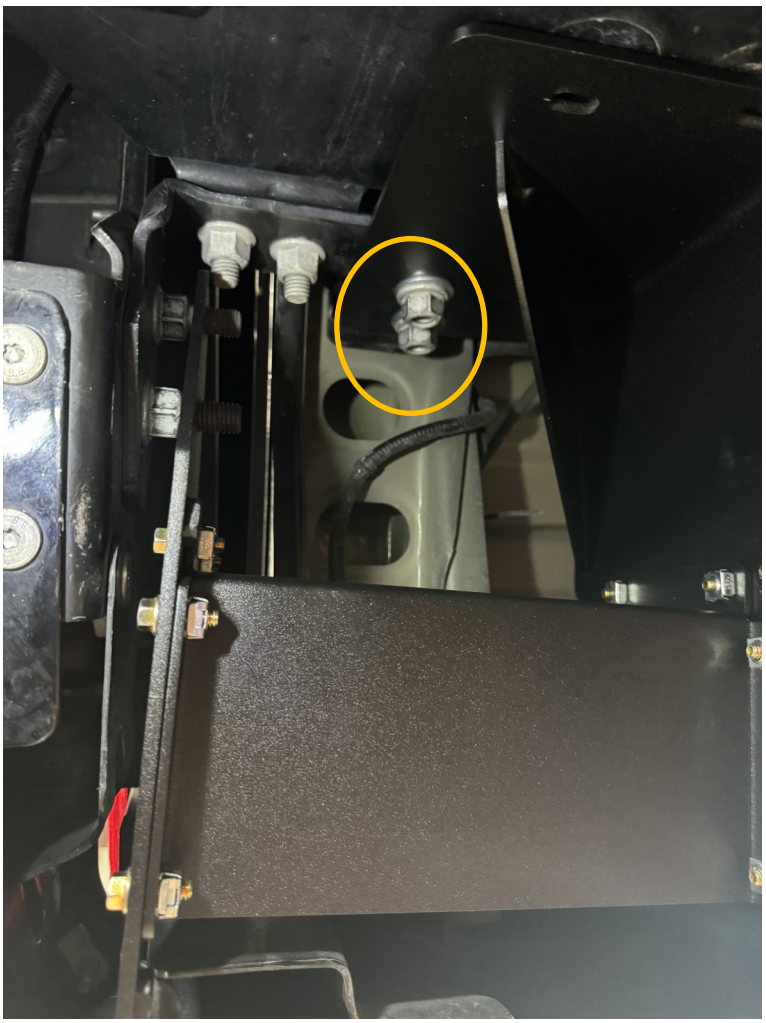
Using the (8) 1/4-20 bolts, mount the other R-step brackets to the 90 degree bracket as shown below. Tighten these bolts to 15 lbs. of torque.





Step 3

Before installing the bracket, remove the (2) factory nuts and washers shown in the picture. These are located behind the driver side rear tire by the hitch frame assembly.

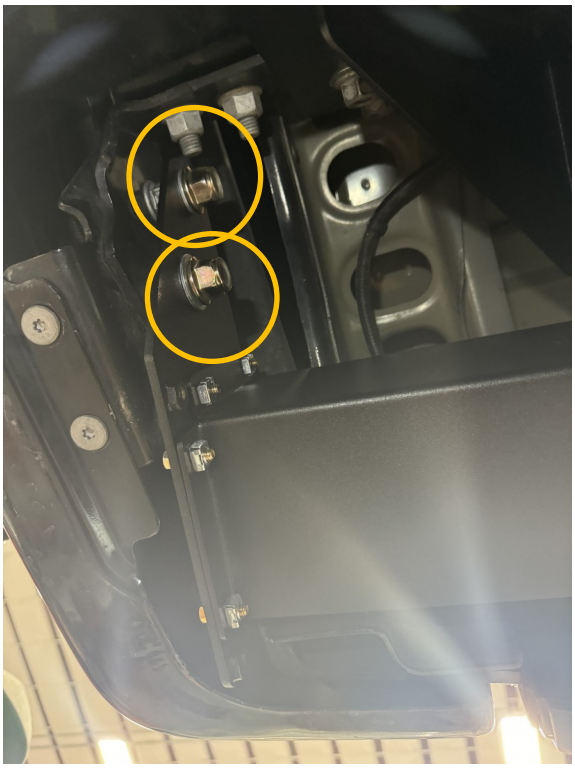


Once nuts and washers are removed. Lift assembled bracket into place and install the factory two washers and nuts that were just removed.

You will tighten these to 100 lbs. of torque.

Step 4

Next install the provided nuts and washers onto the factory studs as shown. These will be the M14 Locknuts and 5/8 x 1.3 washers.

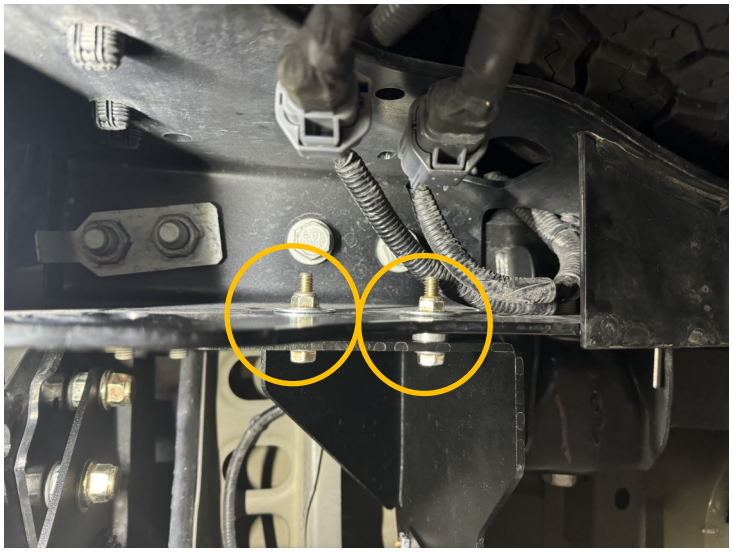


You will tighten these to 100 lbs. of torque.

Step 5

Finish installing the bracket by securing the bracket to the frame shown below. Install the 5/16-18 bolts first , then the spacers between the bracket and frame, and finally on the back side install washer and nut.

You will tighten these to 20 lbs. of torque.



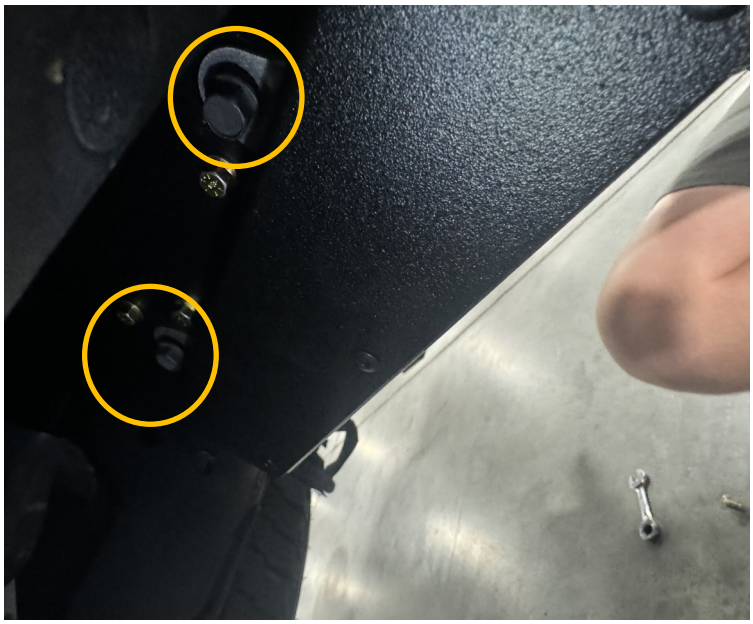
Step 6

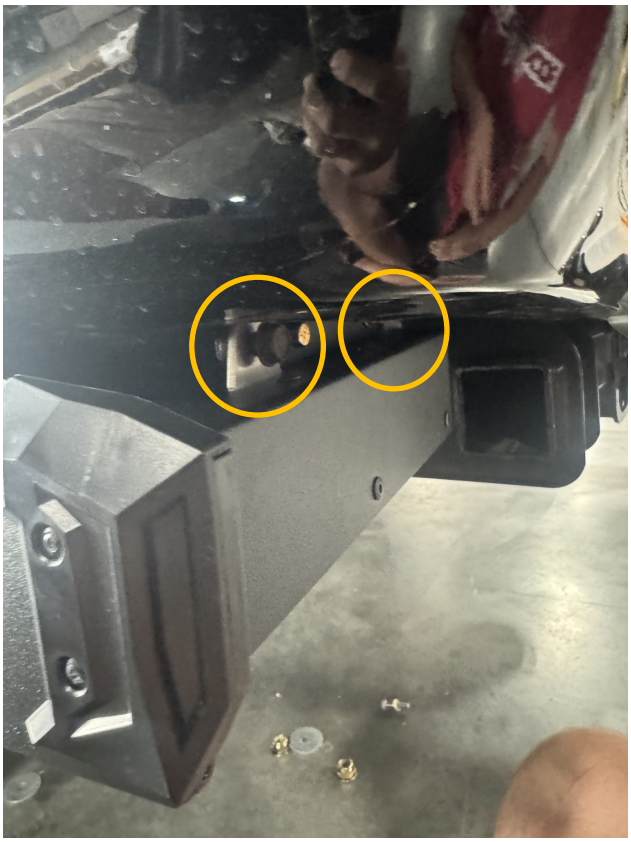
With the bracket now installed. Lift up the R-step to the Truck to begin mounting R-step to bracket.

Step 7

Install the bolts into the weld nuts on the bracket. Leave these bolts hand tight until all bolts are installed.

Once the 4 bolts are all hand tightened you can now tighten these bolts to 20 ft/lbs of torque.





Step 8

With the R-step now installed. Open up the R-step and ensure R-step opens and closes properly.

Step 9

With R-Step installed. Apply Paint Protection Film where desired.

Before installing PPF clean surface with alcohol ensuring it’s clean and free of any debris.

WARRANTY POLICY

LIMITED TWELVE (12) MONTH WARRANTY FOR FINISH AND ELECTRICAL COMPONENTS
Rock-Slide Engineering, LLC ("RSE") warrants to the original purchaser that (a) the structural and mechanical components of the Step Sliders will be free of defects in material and workmanship for the lifetime of the Step Sliders (the "product"), and (b) the finish (powder
coat) and the electrical components (including the motor) will be free of defects in material and workmanship for a period of twelve (12) months from the original date of purchase. This warranty applies only to the original retail purchaser. Warranty is void if product was not
purchased directly from R- SE or from an authorized RSE retailer or reseller. This warranty applies only with regard to the product as originally installed to the original vehicle. This warranty does not cover removal or reinstallation of the product.

To exercise this warranty and receive any warranty service, the original purchaser must provide RSE with proof of purchase and date of purchase that is acceptable to RSE, such as a copy of the original purchaser's purchase receipt. The original purchaser must return the
defective product to RSE along with a description of the problem, a copy of the original purchase receipt, the original bill of sale and all contact information (name, address, telephone number and email address). To begin the warranty process, the original purchaser must
email RSE's warranty department. During this warranty term, and upon the original purchaser's valid exercise of this warranty, RSE shall, at its option, repair or furnish the replacement product in the event the original product is deemed by RSE to be defective. RSE's sole liability shall be for repairing or
replacing the product, but RSE may refund the purchase price at its sole discretion and option. The original purchaser is responsible for prepayment of all shipping and/or transportation charges with respect to the exercise of this warranty. The product may change without
notice. In the event of a product change, RSE has no obligation to upgrade or modify any older generation product.

THE WARRANTY SET FORTH HEREIN IS THE ONLY WARRANTY COVERING THE PRODUCT. NO OTHER WARRANTY EXISTS, EXPRESS OR IMPLIED, INCLUDING, WITHOUT LIMITATION, IMPLIED WARRANTIES OF MERCHANTABILITY AND/OR FITNESS FOR A PARTICULAR PURPOSE. No retailer, reseller, dealer, agent, or employee is authorized to make any modifications, extensions, amendments, or additions to this warranty.

This warranty shall be void in its entirety if RSE determines that the product installation was modified, changed, altered, customized or in any way used other than as instructed. Installation of the product without strictly adhering to the installation instructions shall void this warranty. Installation must be on the proper vehicle or warranty is void.

RSE SHALL NOT BE LIABLE FOR SPECIAL, INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES, UNDER ANY LEGAL THEORY AND/OR UNDER ANY CIRCUMSTANCE WHATSOEVER. IN ANY EVENT, ANY DAMAGES IN ANY SITUATION SHALL BE LIQUIDATED DAMAGES AND MAY NOT EXCEED THE RETAIL PRICE OF THE PRODUCT. RSE SHALL NOT BE LIABLE FOR ANY LOSS, DAMAGE OR INJURY DIRECTLY OR INDIRECTLY ARISING FROM THE USE OF OR INABILITY TO DETERMINE THE USE OF THE PRODUCT. THE ORIGINAL PURCHASER IS RESPONSIBLE TO DETERMINE THE SUITABILITY OF THE PRODUCT FOR ITS INTENDED USE, PRIOR TO USING THE PRODUCT, AND THE ORIGINAL PURCHASER ASSUMES ALL RESPONSIBILITY AND RISK IN CONNECTION THEREWITH.

For questions or concerns: please contact our office at 435-752-4580 and ask for the warranty department or email us at warranty@rockslideengineering.com.